



THE FOAM DEPOT

1100 McFarland 400 Drive Suite A
Alpharetta, GA 30004
P: (770) 888-8112 F: (770) 888-8113
www.foamdepot.com

Recommended EPS Finishing

STANDARD EPS FOAM PRODUCT FINISHING:

The Foam Depot recommends that our entire line of foam products be finished with latex based paint products. Please follow the paint manufacture recommendation for the best results in using their products.

To achieve the smoothest possible look it is recommended that our Styro-Stick primer be applied before the latex finish coat. The Styro-Stick product is an elastomeric based primer that aids in filling in voids and blemishes and also acts as a primer sealer before the finish coat is applied. Only latex based product should be used with the Styro-Stick product.

Note: *Solvent based products will deteriorate the EPS foam products unless a hard coat shell is applied first. If solvent based products are used with out the proper EPS sealer recommended, the warrantee will be voided.*

SOLVENT BASED EPS FOAM PRODUCT FINISHING:

If the look you are after requires you to use a solvent based product, The Foam Depot recommends the following procedure.

For solvent based finishing, our Styro-Roc hard coat finish system is recommended for the best possible result. The Styro-Roc system includes the Styro-Stick primer and the Styro-Roc hard coat prefinish.

The first step in the solvent based finish process is to apply the Styro-Stick primer coat over the EPS foam and let it dry for 24 hours after application. After the Styro-Stick is completely dry, the Styro-Roc hard coat prefinish is applied. This prefinish will be ready to finish coat within 24 hours after applied. For a more durable hard coat finish, you may apply additional coats of the hard coat prefinish within 30 minute intervals to achieve the hardness you desire.

After the hard coat process you may use any manufactures solvent based product over the top to achieve the look you are after. The hard coat prefinish is a polyurethane coating and it is recommended that you use a solvent based finish coating that is compatible with polyurethane coatings. Ask your local paint supplier for recommendations that will provide the look you are after. Additional information on the hard coat prefinish process can be found at the below links.

Application notes:

http://www.foamdepot.com/Styro-Roc_Application.pdf

MSDS forms:

<http://www.foamdepot.com/Styro-Roc.htm>